


Paper Type: Original Article



Modeling and Solving the Multi-objective Robust Facilities Layout Under Uncertainty with Multi-objective Meta-heuristic Algorithms

Amin, Ghaseminejad^{1,*}, , Mohammad, Fallah², Hamed, Kazemipoor²

¹ Department of Industrial engineering, Science and Research Branch, Islamic Azad University, Tehran Iran,

Ghaseminejad@live.com

² Department of Industrial engineering, Central Tehran Branch, Islamic Azad University, Tehran Iran, M.fallah@iauctb.ac.ir

³ Department of Industrial engineering, Central Tehran Branch, Islamic Azad University, Tehran Iran, H.kazemipoor@iauctb.ac.ir

Citation:



LastName, (Abbreviation of FirstName)., & LastName, (Abbreviation of FirstName). (Date). Paper Title.

Journal of decisions and operations research, Volume (Issue), PP.

Received:

Reviewed:

Revised:

Accept:

Abstract

Purpose: The present paper deals with modeling and solving a multi-objective problem of robust facility layout problem under uncertainty with NSGA II, MOPSO and MOGWO algorithms. Since the problem of facility layout is NP-Hard, the need to use meta-algorithms by providing a suitable chromosome to achieve near-optimal solutions has been investigated in this article. The issue under consideration in this article includes several departments that are based on 5 different aspects (minimizing the flow time between departments, maximizing the number of equipment and facilities, minimizing the distance traveled to access firefighting equipment, minimizing the distance to access Optimal climatic conditions and maximization of noisy departments from each other) should be arranged in different parts of the hall. In order to achieve the above objective functions at the same time, assigning departments to each section, equipping each section with different equipments and arranging the departments together are among the main objectives of the article.


Methodology: In this paper, GA, PSO and GWO single-objective meta-heuristic algorithms and NSGA II, MOPSO and MOGWO multi-objective meta-heuristic algorithms have been used to solve the problem.

Findings: Computational results show that GA, PSO and GWO single-objective algorithms have high efficiency in achieving the optimal value of the objective function in a much shorter time, and their multi-objective methods show the high efficiency of the NSGA II algorithm in achieving the average value of the objective function. First, second and fifth; The MOPSO algorithm has the highest expansion and metric distance in achieving the average number of efficient answers and computational time, and finally the MOGWO algorithm in obtaining the average value of the third and fourth objective functions. Statistical comparisons also showed a significant difference between the means of computational time. To evaluate and rank the algorithms, the TOPSIS method is used and the results show the high efficiency of the MOGWO algorithm in solving the model.

Originality/Value: In this paper, a new model of the multi-objective robust facility layout problem under uncertainty conditions is modeled with respect to health and environmental safety aspects.

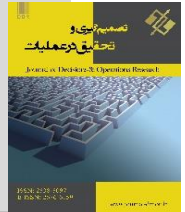
Keywords: Multi-objective meta-heuristic algorithms, Robust facility layout, Fuzzy planning, Safety and environmental health.

 Corresponding Author:

 <https://doi.org/10.22105/dmor.2021.289735.1418>



Licensee. **Journal of Decisions and Operations Research**. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (<http://creativecommons.org/licenses/by/4.0>).



6

نوع مقاله: پژوهشی

مدل‌سازی و حل مسئله چندهدفه چیدمان استوار تسهیلات در شرایط عدم قطعیت با الگوریتم‌های فرا ابتکاری چندهدفه

امین قاسمی نژاد^۱، محمد فلاح^۲، حامد کاظمی پور^۲

دانشگاه آزاد اسلامی، واحد علوم تحقیقات، تهران، ایران

دانشگاه آزاد اسلامی، واحد تهران مرکز، تهران، ایران

گروه مهندسی صنایع، واحد علوم تحقیقات، دانشگاه آزاد اسلامی، تهران، ایران^۱

گروه مهندسی صنایع، واحد تهران مرکز، دانشگاه آزاد اسلامی، تهران، ایران^۲

چکیده:

هدف: مقاله حاضر به مدل‌سازی و حل یک مسئله چندهدفه چیدمان استوار تسهیلات در شرایط عدم قطعیت با الگوریتم‌های *NSGA II*، *MOPSO* و *MOGWO* پرداخته است. از آنجایی که مسئله چیدمان تسهیلات از نوع NP-Hard می‌باشد لذا لزوم به کارگیری الگوریتم‌های فراابتکاری با ارائه یک کروموزوم مناسب جهت دستیابی به جواب‌های نزدیک به بهینه در این مقاله مورد بررسی قرار گرفته است. مسئله مورد بررسی در این مقاله شامل چندین پارتمان می‌باشد که بر اساس ۵ جنبه مختلف (کمینه‌سازی زمان انتقال جریان بین پارتمان‌ها، بیشینه‌سازی تعداد تجهیزات و امکانات، کمینه‌سازی مسافت طی شده برای دسترسی به تجهیزات اطفاء حریق، کمینه‌سازی مسافت دسترسی به شرایط اقلیمی مطلوب و بیشینه‌سازی پارتمان‌های پر سر و صدا از یکدیگر) بایستی در بخش‌های مختلف سالن چیدمان شوند. جهت دستیابی همزمان به توابع هدف فوق، تخصیص پارتمان‌ها به هر بخش، تجهیز هر بخش با تجهیزات مختلف و چیدمان پارتمان‌ها در کنار یکدیگر جزو اصلی‌ترین هدف‌های مقاله می‌باشد.

روش‌شناسی پژوهش: در این مقاله برای حل مسئله از الگوریتم‌های فرا ابتکاری تک هدفه *GA*، *PSO* و *GWO* و الگوریتم‌های فرا ابتکاری چندهدفه *NSGA II*، *MOPSO* و *MOGWO* استفاده شده است.

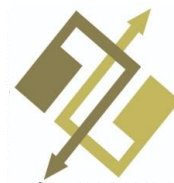
یافته‌ها: نتایج محاسباتی نشان می‌دهد که الگوریتم‌های تک هدفه *GA*، *PSO* و *GWO* از کارایی بالایی در دستیابی به مقدار بهینه تابع هدف در زمان بسیار کوتاه‌تر برخوردارند و روش‌های چندهدفه آنها نشان از کارایی بالای الگوریتم *NSGA II* در دستیابی به مقدار میانگین تابع هدف اول، دوم و پنجم؛ الگوریتم *MOPSO* در دستیابی به میانگین تعداد جواب کارا و زمان محاسباتی و در نهایت الگوریتم *MOGWO* در کسب مقدار میانگین تابع هدف سوم، چهارم، بیشترین گسترش و فاصله متریک دارد. همچنین مقایسات آماری نشان از وجود اختلاف معنادار بین میانگین‌های زمان محاسباتی را داشته است. برای ارزیابی و رتبه‌بندی الگوریتم‌ها از روش تاپسیس استفاده و نتایج نشان از کارایی بالای الگوریتم *MOGWO* در حل مدل دارد.

اصالت/ارزش افزوده علمی: در این مقاله مدل نوینی از مسئله چندهدفه چیدمان استوار تحت شرایط عدم قطعیت با توجه به جنبه‌های ایمنی بهداشت و زیست محیطی مدل‌سازی شده است.

کلیدواژه‌ها: الگوریتم‌های فرا ابتکاری چندهدفه، چیدمان استوار تسهیلات، برنامه‌ریزی فازی، ایمنی و بهداشت زیست محیطی

* نویسنده مسئول





- shortest single-loop AGV path: how material handling method matters. *International Journal of Production Research*, 59(8), 2352-2374. <https://doi.org/10.1080/00207543.2020.1733124>
- Aiello, G., La Scalia, G., & Enea, M. (2012). A multi objective genetic algorithm for the facility layout problem based upon slicing structure encoding. *Expert Systems with Applications*, 39(12), 10352-10358. <https://doi.org/10.1016/j.eswa.2012.01.125>
- Allahyari, M. Z., & Azab, A. (2018). Mathematical modeling and multi-start search simulated annealing for unequal-area facility layout problem. *Expert Systems with Applications*, 91, 46-62. <https://doi.org/10.1016/j.eswa.2017.07.049>
- Anjos, M. F., & Vieira, M. V. (2017). Mathematical optimization approaches for facility layout problems: The state-of-the-art and future research directions. *European Journal of Operational Research*, 261(1), 1-16. <https://doi.org/10.1016/j.ejor.2017.01.049>
- Anjos, M. F., & Vieira, M. V. (2020). Mathematical optimization approach for facility layout on several rows. *Optimization Letters*, 1-15. <https://doi.org/10.1007/s11590-020-01621-z>
- Azevedo, M. M., Crispim, J. A., & de Sousa, J. P. (2017). A dynamic multi-objective approach for the reconfigurable multi-facility layout problem. *Journal of manufacturing systems*, 42, 140-152. <https://doi.org/10.1016/j.jmsy.2016.12.008>
- Dahlbeck, M. (2021). A mixed-integer linear programming approach for the T-row and the multi-bay facility layout problem. *European Journal of Operational Research*. <https://doi.org/10.1016/j.ejor.2021.02.044>
- Drira, A., Pierreval, H., & Hajri-Gabouj, S. (2007). Facility layout problems: A survey. *Annual reviews in control*, 31(2), 255-267. <https://doi.org/10.1016/j.arcontrol.2007.04.001>
- García-Hernández, L., Salas-Morera, L., García-Hernandez, J. A., Salcedo-Sanz, S., & de Oliveira, J. V. (2019). Applying the coral reefs optimization algorithm for solving unequal area facility layout problems. *Expert Systems with Applications*, 138, 112819. <https://doi.org/10.1016/j.eswa.2019.07.036>
- García-Hernández, L., Salas-Morera, L., Carmona-Muñoz, C., García-Hernandez, J. A., & Salcedo-Sanz, S. (2020). A novel island model based on coral reefs optimization algorithm for solving the unequal area facility layout problem. *Engineering Applications of Artificial Intelligence*, 89, 103445. <https://doi.org/10.1016/j.engappai.2019.103445>
- Ghahremani-Nahr, J., Nozari, H., & Bathaee, M. (2021). Robust Box Approach for Blood Supply Chain Network Design under Uncertainty: Hybrid Moth-Flame Optimization and Genetic Algorithm. *International Journal of Innovation in Engineering*, 1(2), 40-62. <https://doi.org/10.52547/ijie.1.2.40>
- Ghahremani Nahr, J. (2020). Improvement the efficiency and efficiency of the closed loop supply chain: Whale optimization algorithm and novel priority-based encoding approach. *Journal of Decisions and Operations Research*, 4(4), 299-315. <https://dx.doi.org/10.22105/dmor.2020.206930.1132>
- Ghahremani Nahr, J., & Bathaee, M. (2021). Design of a Humanitarian Logistics Network Considering the Purchase Contract. *Journal of Decisions and Operations Research*. <https://dx.doi.org/10.22105/dmor.2021.270988.1311>
- Guan, C., Zhang, Z., Liu, S., & Gong, J. (2019). Multi-objective particle swarm optimization for multi-workshop facility layout problem. *Journal of Manufacturing Systems*, 53, 32-48. <https://doi.org/10.1016/j.jmsy.2019.09.004>
- Jafari, H., & Sheykhan, A. (2021). Using a New Algorithm to Improve the Search Answer in Quadratic Assignment Problem (QAP). *International Journal of Research in Industrial Engineering*. <https://doi.org/10.22105/RIEJ.2021.271276.1185>
- Jiang, S., & Nee, A. Y. C. (2013). A novel facility layout planning and optimization methodology. *CIRP Annals*, 62(1), 483-486. <https://doi.org/10.1016/j.cirp.2013.03.133>
- Liu, S., Zhang, Z., Guan, C., Zhu, L., Zhang, M., & Guo, P. (2020). An improved fireworks algorithm for the constrained single-row facility layout problem. *International Journal of Production Research*, 1-19. <https://doi.org/10.1080/00207543.2020.1730465>
- Liu, J., Wang, D., He, K., & Xue, Y. (2017). Combining Wang-Landau sampling algorithm and heuristics for solving the unequal-area dynamic facility layout problem. *European Journal of Operational Research*, 262(3), 1052-1063. <https://doi.org/10.1016/j.ejor.2017.04.002>
- Liu, J., Zhang, H., He, K., & Jiang, S. (2018). Multi-objective particle swarm optimization algorithm based on objective space division for the unequal-area facility layout problem. *Expert Systems with Applications*, 102, 179-192. <https://doi.org/10.1016/j.eswa.2018.02.035>
- Liu, J., & Liu, J. (2019). Applying multi-objective ant colony optimization algorithm for solving the unequal area facility layout problems. *Applied Soft Computing*, 74, 167-189. <https://doi.org/10.1016/j.asoc.2018.10.012>
- Liu, S., Zhang, Z., Guan, C., Zhu, L., Zhang, M., & Guo, P. (2021). An improved fireworks algorithm for the constrained single-row facility layout problem. *International Journal of Production Research*, 59(8), 2309-2327. <https://doi.org/10.1080/00207543.2020.1730465>
- McKendall Jr, A. R., & Shang, J. (2006). Hybrid ant systems for the dynamic facility layout problem. *Computers & Operations Research*, 33(3), 790-803. <https://doi.org/10.1016/j.cor.2004.08.008>
- Nozari, H., Najafi, E., Fallah, M., & Hosseinzadeh Lotfi, F. (2019). Quantitative analysis of key performance indicators of green supply chain in FMCG industries using non-linear fuzzy method. *Mathematics*, 7(11), 1020. <https://doi.org/10.3390/math7111020>
- Nory, F., & Ghahremani Nahr, J. (2019). Robust-possibilistic optimization method at design of a pharmaceutical supply chain network under uncertainty and discount on purchase the raw material. *Journal of Modeling in Engineering*, 17(58), 249-266. <https://dx.doi.org/10.22075/jme.2019.13798.1358>
- Paes, F. G., Pessoa, A. A., & Vidal, T. (2017). A hybrid genetic algorithm with decomposition phases for the unequal area facility layout problem. *European Journal of Operational Research*, 256(3), 742-756. <https://doi.org/10.1016/j.ejor.2016.07.022>
- Pourvaziri, H., Pierreval, H., & Marian, H. (2021). Integrating facility layout design and aisle structure in manufacturing systems: Formulation and exact solution. *European Journal of Operational Research*, 290(2), 499-513. <https://doi.org/10.1016/j.ejor.2020.08.012>
- Samarghandi, H., & Eshghi, K. (2010). An efficient tabu algorithm for the single row facility layout problem. *European Journal of Operational Research*, 205(1), 98-105. <https://doi.org/10.1016/j.ejor.2009.11.034>
- Sharma, P., Singh, R. P., & Singhal, S. (2013). A review of meta-heuristic approaches to solve facility layout problem. *International journal of emerging research in management & technology*, 2(10), 29-33.



Turanoglu, B., & Akkaya, G. (2018). A new hybrid heuristic algorithm based on bacterial foraging optimization for the dynamic facility layout problem. *Expert Systems with Applications*, 98, 93-104. <https://doi.org/10.1016/j.eswa.2018.01.011>

Tavakkoli-Moghaddam, R., Javadian, N., Javadi, B., & Safaei, N. (2007). Design of a facility layout problem in cellular manufacturing systems with stochastic demands. *Applied Mathematics and Computation*, 184(2), 721-728. <https://doi.org/10.1016/j.amc.2006.05.172>

Ulutas, B., & Islier, A. A. (2015). Dynamic facility layout problem in footwear industry. *Journal of manufacturing systems*, 36, 55-61. <https://doi.org/10.1016/j.jmsy.2015.03.004>

Wang, S., Zuo, X., Liu, X., Zhao, X., & Li, J. (2015). Solving dynamic double row layout problem via combining simulated annealing and mathematical programming. *Applied Soft Computing*, 37, 303-310. <https://doi.org/10.1016/j.asoc.2015.08.023>

Xu, J., & Song, X. (2015). Multi-objective dynamic layout problem for temporary construction facilities with unequal-area departments under fuzzy random environment. *Knowledge-based systems*, 81, 30-45. <https://doi.org/10.1016/j.knosys.2015.02.001>